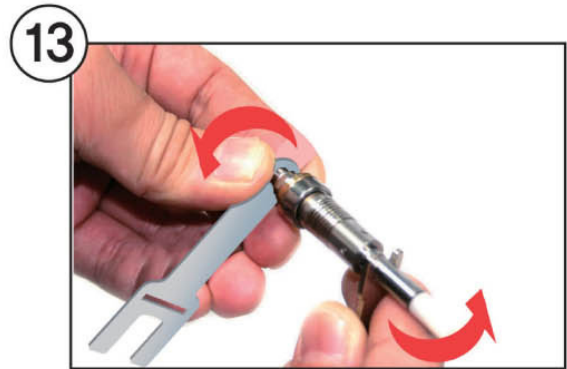
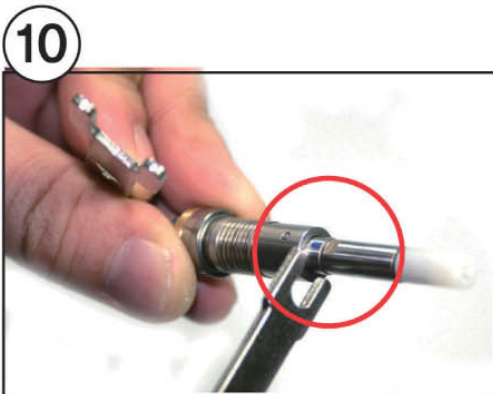




Disassemble as like the picture.



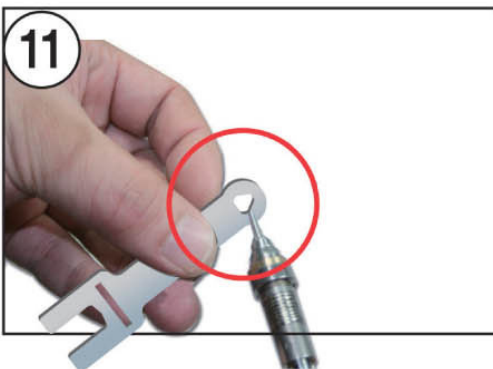
Turn the two wrenches to the arrow direction and loosen the spindle a little.



Fit the wrench on the rear part of the spindle.



Then take out the collet chuck and replace.



Set the middle part of the wrench on the front of spindle.



If the vibration occurs severely after changing collet, Separate the nose tip cap (#1-1 ) and set the wrench on the C snap ring. Control the vibration turning the wrench.