

Section 6

Parts

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Introduction

This section is an illustrated catalog of repair and replacement parts for the **Mini-Medical Series Processors**. Illustrations show the locations of replaceable parts and corresponding lists give the part number, description and quantity per assembly for each.

How Parts Are Listed

Most parts shown in the illustrations are identified with reference numbers which are repeated on the accompanying parts list(s). The list(s) will include the part number, description and quantity of the parts.

Attaching parts, when listed, are shown below the listing for that part or assembly.

When Ordering Parts

Give the part number, description and quantity required for each part. Give also the model and serial number of the processor for which the parts are needed.

Maintenance Kit

The following items are found in the Maintenance Kit (P/N 9992302604) included with each **Mini-Medical Series processor**.

Item	Part Number	Description	No. Used
1	0000021306-K	Worm Gear	1
2	0000021467	Drive Gear, 24P, 24T	1
3	0000021346	Retaining Ring, 1/4 Noryl	3
4	568-007004-1	Washer, Retaining, .640 Dia	3
5	0000047802	Spring, Extension, Racks	4
6	0000021085	Gear, Idler, W4P 18T, 3/4 PD	1
7	883-055-55	Oiler, 1/4 Ounce	1
8	0000084407	Beaker, Graduated, Tri	2
9	800-089210	Scrub Brush	2
10	0000021658	Key, Side Plate, Double Hole	1
11	0000041406	Clamp, Hose, Worm Gear, 3/8-7	8
12	0000046285-C	Tee, 1/2" X 1/2" X 1/2" Barb	2
13	0000046251-C	Elbow, 1/2" Barb X 1/2" Barb	1
14	0000021801	Service Tool, Hold Down	1

Documentation

Mini Medical Series Manual, P/N 0000061122

Parts

General Assembly

Item	Part Number	Description	No. Used
1	0000021257-2	Tank/Frame Unit	1
2	0000021421-1	Side Cover	2
3	See Pgs 4 & 5	Cover, Elect. Door	1
4	0000021700	Panel, Drain	1
5	0000021701	Clamp, Panel, Drain	1
6	568-007074	Tank, 7 Gal. Replenisher	2
7	0000022120	Dip Tube Assy, Repl. Tank	2
8	N/A	N/A	N/A
9	0000021845	Front Top Cover	1
10	0000021846	Rear Top Cover	1
11	N/A	N/A	N/A
12	0000021881	Rear Top Cover (Rear Exit - NotShown)	1
13	0000022003	Foot, Molded	4
14	See Pgs 4 & 5	Film Feed Tray	1
15	0000021442	Feed Tray Cover	1
16	568-007064-1	Floating Lid	1
17	0000037112	Manual Replenishment Switch	1
18	0000037283	Circuit Breaker, 15 Amp	1
19	0000044755	Leveling Foot	4
20	0000037051	Interrupter Switch, Rear	1
21	0000046251-C	Elbow, 1/2"	3
22	0000047833	Spring, Compression	4
23	0000087222	Ball Valve, Drain (Gray W/Blue Handle)	3
	0000087220	Ball Valve, Drain (Black older style)	3
24	0000046191-E	Nipple, 1/4 X 2 In Toe	3
25	0000046291-B	Wash Water Hose	1
26	0000046300-A	Hose Gasket	2
27	9526062640	Tubing, 1/2" I.D. X 11/16" O.D. Clear	4 ft.
28	9527062640	Tubing, 1/2" I.D. X 11/16" O.D. Red	4 ft.
29	9528062640	Tubing, 1/2" I.D. X 11/16" O.D. Blue	4 ft.
30	0000032679	Cover, interrupter switch, harness	1
31	0000021795	Plate, interrupter switch	1
32	000-09000-AA-H	Flat washer, switch	1
33	000-05400-AM-H	Mounting screws, switch	1
34	9992305005	Replenisher Tank Set, 7 Gal.	1

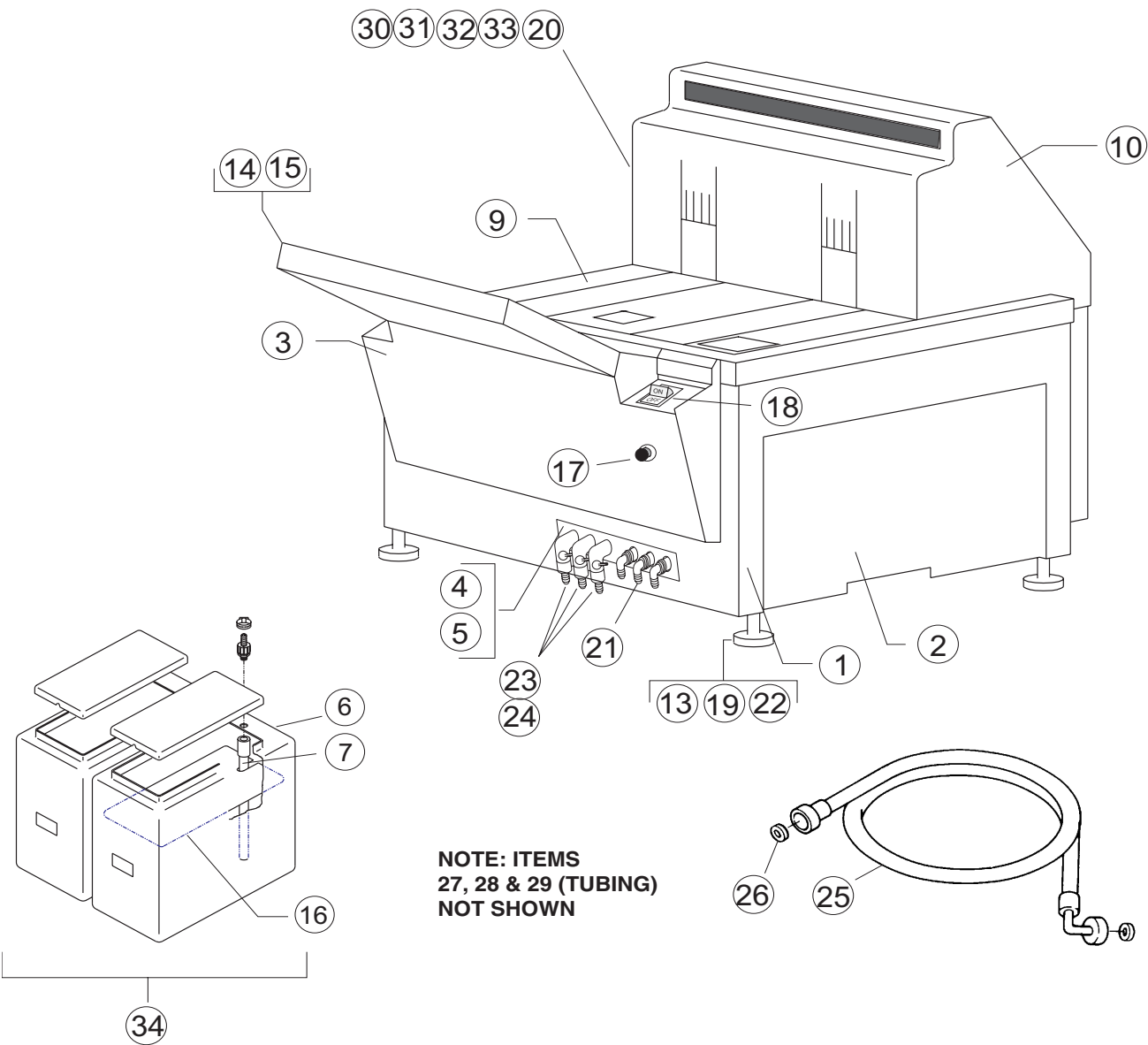


Figure 6-1, General Assembly

Parts

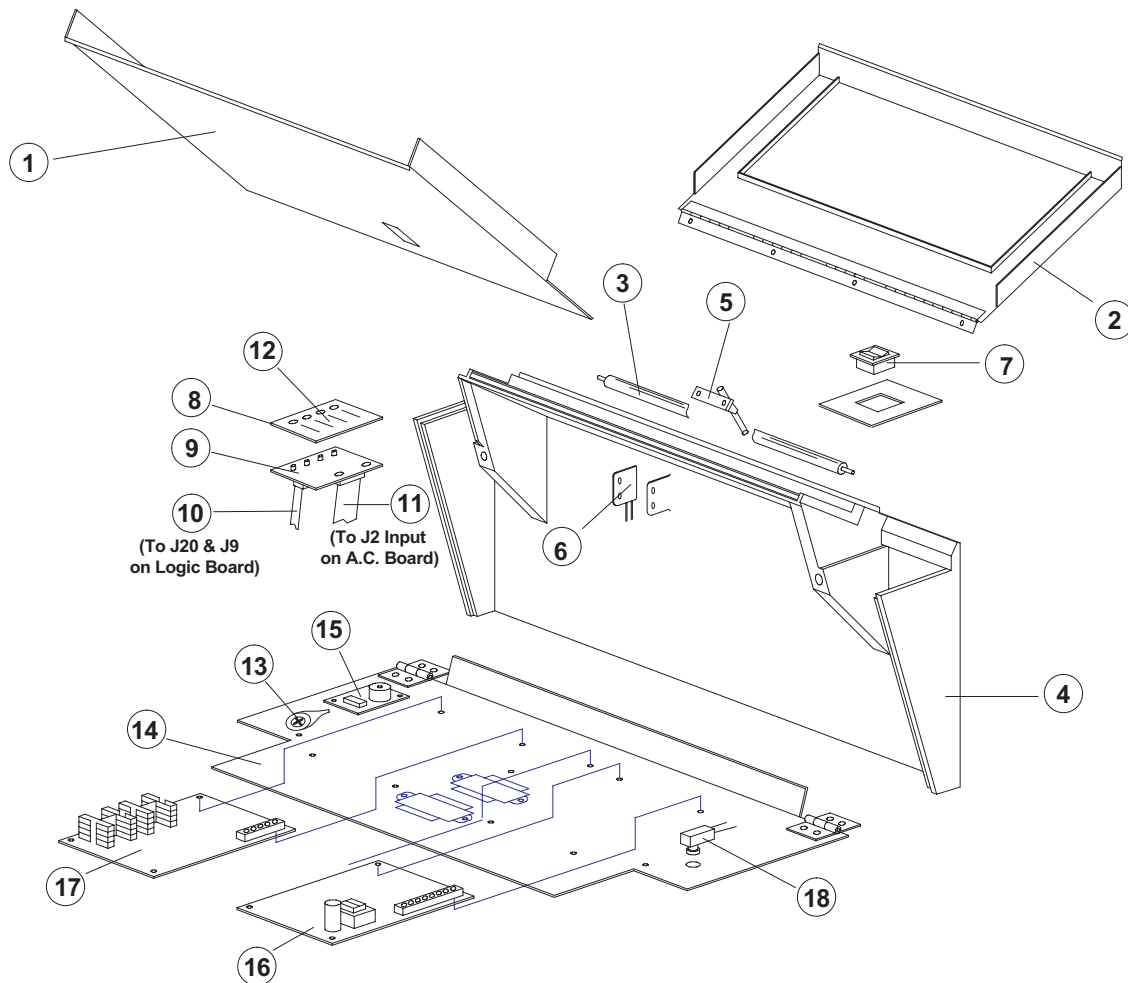


Figure 6-2a, Feed Tray & Control Chassis Assembly

Item	Part Number	Description	No. Used
1	0000021441	Film Feed Tray, (1 Sensor)	1
2	0000021442	Cover Assy, Feed Tray	1
3	0000020692	Roller Assy, Feed Tray	1
4	0000021440	Adaptor, Feed Tray, Molded	1
5	0000021539	Pendulum Assy, (1 Sensor)	1
6	0000021618	Assy, Film Presence Switch	1
7	0000037283	Switch, Circuit Breaker, 15 Amp	1
8	0000021461-3	Bracket, L.E.D.	1
9	0000035299	P.C.B. Assy, L.E.D.	1
10	0000032651	Harness, Logic/L.E.D., 4-Pin	1
11	0000032650	Harness, A.C./L.E.D., 8-Pin	1
12	0000045584	Label, Control Panel, MM	1
13	0000021703	Strap, Cover	1
14	0000021459-1	Cover, Front, Electronic, Mounting	1
15	0000035306	P.C.B. Assy, Ready Tone Board, (1 Sensor)	1
16	0000035302	P.C.B. Assy, Logic Board (115V)	1
	0000035304	P.C.B. Assy, Logic Board (230V)	
17	0000035233	P.C.B. Assy, Power Board	1
18	0000037112	Switch, Manual Replenishment	1

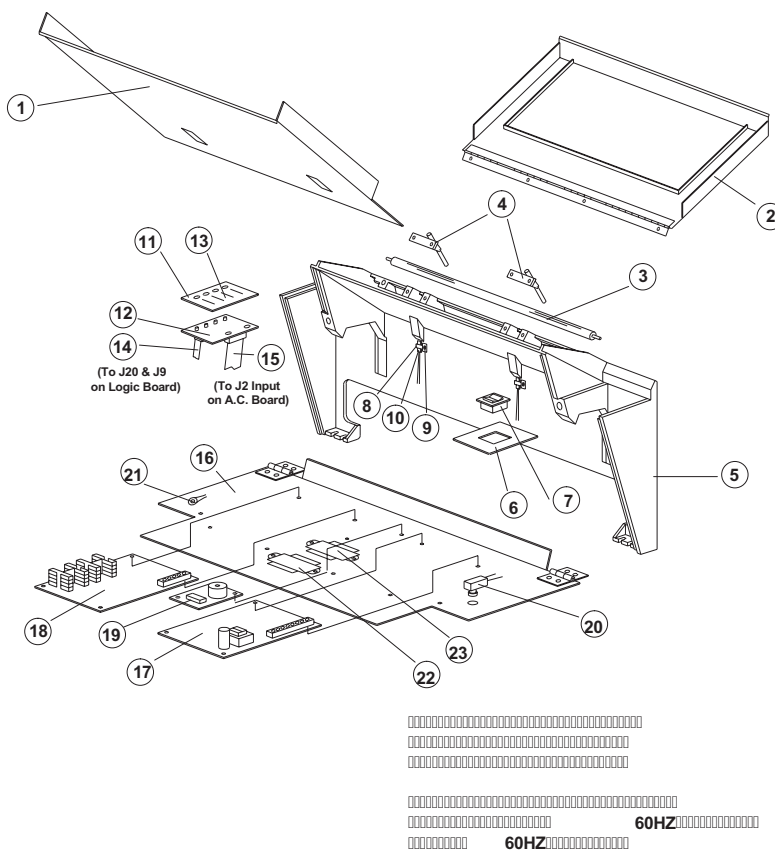
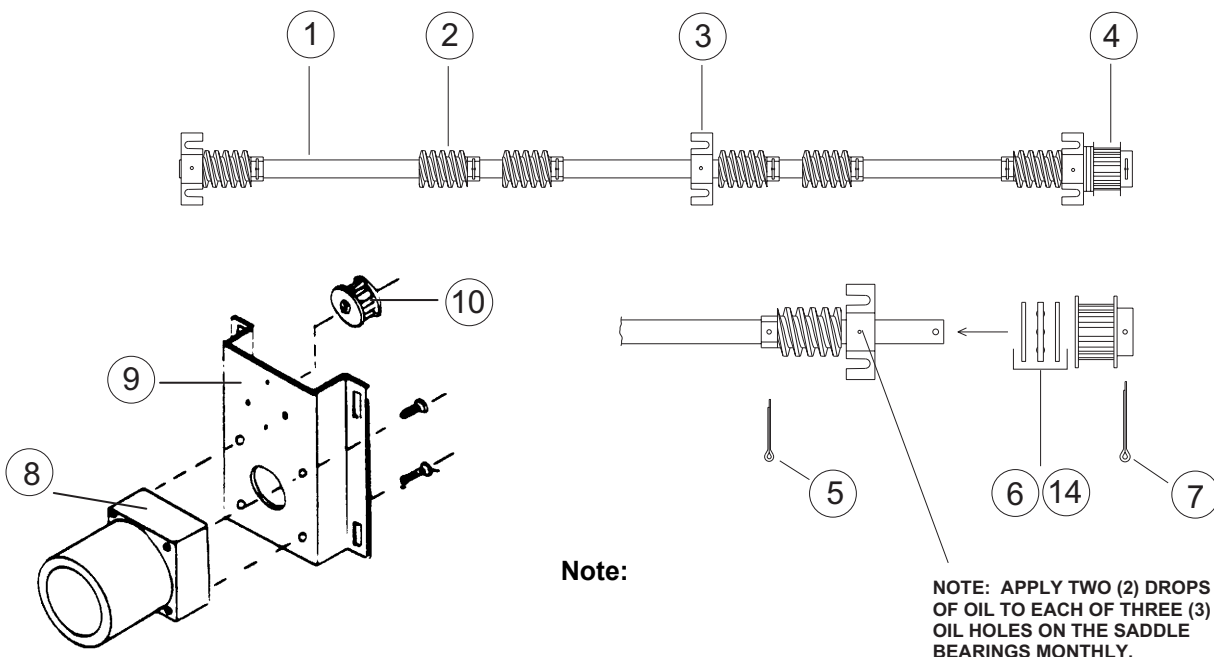


Figure 6-2b, Feed Tray & Control Chassis Assembly

Item	Part Number	Description	No. Used
1	0000021876	Film Feed Tray, (2 Sensor)	1
2	0000021442	Cover Assy, Feed Tray	1
3	0000020692	Roller Assy, Feed Tray	1
4	0000021893	Pendulum Assy, (2 Sensor)	2
5	0000021874	Adapter, Feed Tray, (2 Sensor)	1
6	0000021462-3	Bracket, Switch	1
7	0000037283	Switch, Circuit Breaker, 15 Amp	1
8	0000031713	Mount, Tie	2
9	000-00706-BA-H	Screw, 6-32 X 3/8", Slot Pan Head	2
10	0000021878	Film Presence Switch Assy (2 Sensor)	2
11	0000021461-3	Bracket, L.E.D.	1
12	0000035299	P.C.B. Assy, L.E.D. Board	1
13	0000045584	Label, Control Panel	1
14	0000032651	Harness, Logic/L.E.D.	1
15	0000032650	Harness, A.C./L.E.D., 8-Pin	1
16	0000021875	Cover, Front, Electrical, Mounting	1
17	0000035302	P.C.B. Assy, Logic Board (115V)	1
	0000035304	P.C.B. Assy, Logic Board (230V)	1
18	0000035233	P.C.B. Assy, Power Board	1
19	0000035306-1	P.C.B. Assy, Ready Tone Board (2 Sensor)	1
20	0000037112	Switch, Manual Replenishment	1
21	0000021703	Strap, Cover	1
22	0000038096	Assy, Transformer, Dryer Harness (230VAC Only)	1
		S/N 8676 and below	
23	0000038095	Assy, Transformer, Drive Motor (230V/60Hz Only)	1

Parts



Model (115/230 Volt 60Hz)	Motor Pulley	Timing Belt	Developer Dwell
Mini-Medical/90	0000021671 (35T)	0000041028	22 Seconds
Mini-Medical	0000091481 (24T)	0000041023	29 Seconds
Mini-Medical/EP	0000021645 (16T)	0000041026	44 Seconds
Model (230 Volt 50Hz)			
Mini-Medical/90	0000046462 (42T)	0000041030	22 Seconds
Mini-Medical	0000046466 (30T)	0000041023	29 Seconds
Mini-Medical/EP	0000046465 (20T)	0000041023	44 Seconds

Figure 6-3, Drive System

Item	Part Number	Description	No. Used
1	0000021302	Driveshaft	1
2	0000020145-1	Worm	6
3	0000021720	Saddle Bearing, Flanged	3
4	0000021002	Pulley, Driveshaft	1
5	0000041552-B	Cotter Pin	6
6	0000083764	Bearing, Thrust Ball	1
7	0000041550-B	Cotter Pin	1
8	9992305311	Drive Motor Kit* (115V 60Hz)	1
	9992305312	Drive Motor Kit* (230V 60Hz)	1
	9992305313	Drive Motor Kit* (230V 50Hz)	1
8a	0000021308	Nut Bar, Motor bracket	1
9	0000021465	Motor Bracket	1
10	See Note	Motor Pulley (See Note)	1
12	L3081901041	Bead Shield (Not Shown)	1
13	00130506251	Capacitor, Motor Start (Not Shown)	1
14	0000022005	Sleeve, Bearing (Not Shown)	1
15	9992305036	Drive Shaft Assembly	1

* Drive Motor Kits consist of all three belts and motor pulleys.

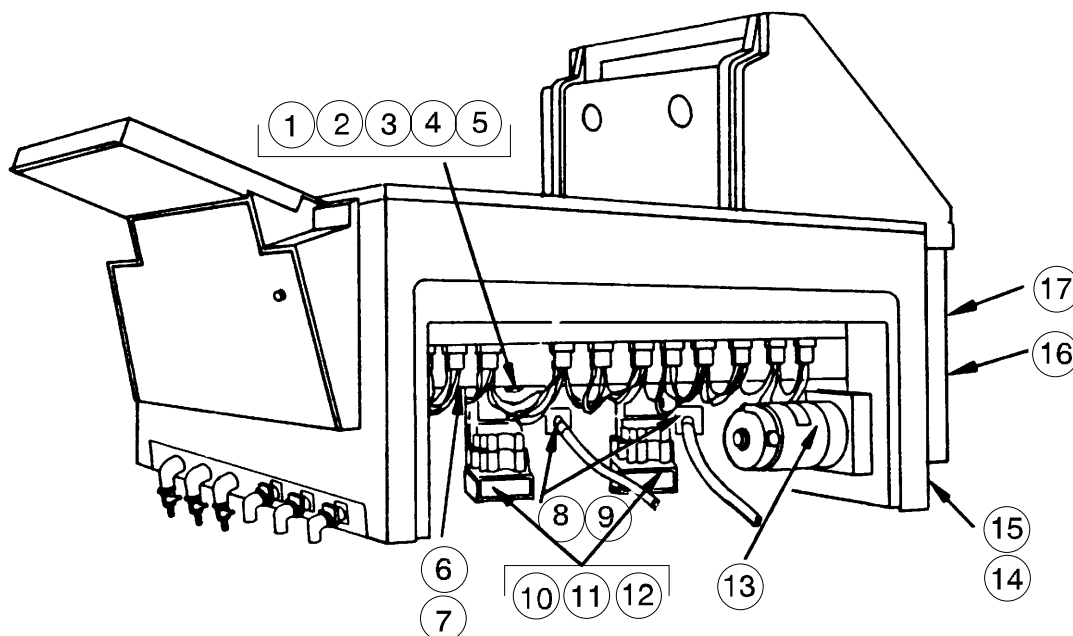
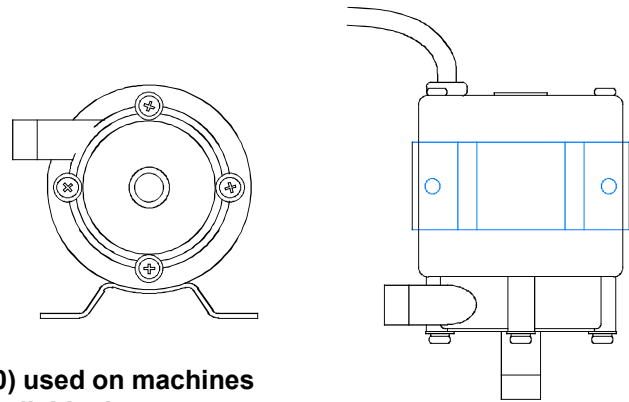


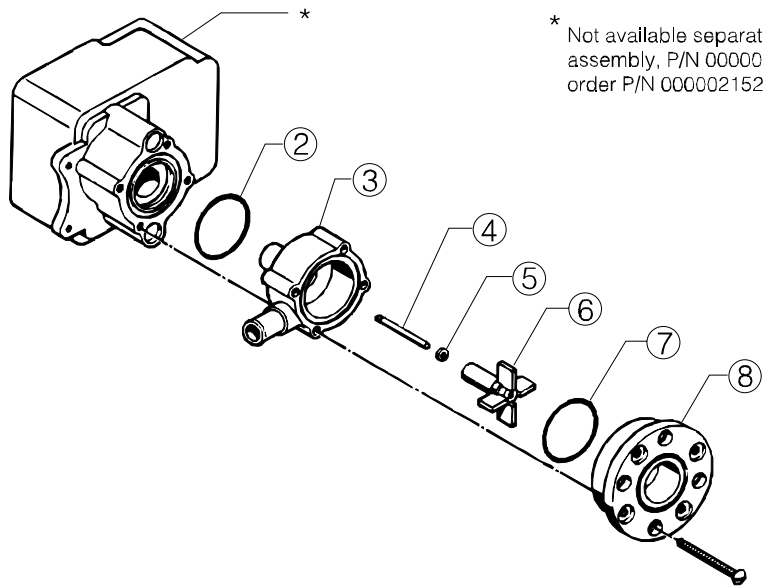
Figure 6-4, Tank/Frame Assembly

Frame/Tank Assembly

Item	Part Number	Description	No. Used
1	0000021869	Overtemp Safety Thermostat	1
2	0000021848-1	Heater Weldment, 500W (115V)	1
	0000020864	Heater Assembly, (115V, S/N 1534 and Lower)	1
	0000021848-2	Heater Assembly, (230V)	1
3	0000038150	Temperature Sensor	1
4	0000045805	"O" Ring, Temperature Sensor	1
5	000-06000-AA-R	Nylon Nut, Temperature Sensor	2
6	0000045822	"O" Ring, Size 008, Recirculation Pump	8
7	0000045825	"O" Ring, Size 025, Recirculation Pump	2
8	0000020995	Replenisher Pump (115V)	2
	00000f20995-1	Replenisher Pump (230V)	2
9	0000083915	Poppet Valve, Replenisher Pump	2
10	(See Pg. 6-8)	Recirculation Pump	2
11	0000021436	Rubber Tee	2
12	0000021642	Restrictor For Dev Inlet Elbow (Not Shown)	1
13	9992305311	Drive Motor Assembly (115V, See Fig 6-3)	1
	0000021507	Drive Motor (230V, See Fig 6-3)	1
14	0000038904	Line Cord Assy, 14/3, 6' W/Plug	1
15	0000021308	Nut Bar For Motor Mount Bracket	1
16	0000021668	Rear Cover	1
17	0000021666	Dryer Support	2
18	0000020354	Replenishment Gooseneck (Not Shown)	2
19	0000021210	Diffuser, (Curved Baffle Dev - Not Shown)	1
20	568-007038	Recirc. Dev. Inlet Elbow (Not Shown)	1
21	0000045824	"O" Ring For Above Elbow (Not Shown)	1
	000-06702-AA-R	Nut, Union, 3/4-20 X 1/4	1
22	0000049008	Solenoid Valve (115V, Not Shown)	1
	0000049013	Solenoid Valve (230V, Not Shown)	1
23	0000048326	Recirc. Pump Screen (Inlet - Not Shown)	2



Note: Later style pump (P/N 22100) used on machines with S/N 8724 and above. (Individual parts not yet available).



* Not available separately. Order complete assembly, P/N 0000021145. (For 220VAC, order P/N 0000021525).

Note: Early style pump (P/N 21145) used on machines with S/N 8723 and below.

Figure 6-5, Recirculation Pumps

Recirculation Pump Parts (For P/N 0000021145)

Item	Part Number	Description	No. Used
2	0000045830	"O" Ring, March Pump	1
3	0000091099	Housing, 1/2	1
4	0000091100	Shaft, Impellor	1
5	0000091101	Washer, Rear	1
6	0000091102	Impellor Magnet	1
7	0000045826	"O" Ring, Size 027 EP 70, Duro	1
8	0000091923	Cover Adapter	1

Wet Rack Assembly

Item	Part Number	Description	No. Used
1	000-15304-AE-H	Pin, Plain, 3/32" X 5/8" Long	2
2	0000040803	Bushing, Nyliner 1/4"	4
3	000-00808-BQ-H	Drive Screw 8 X 1/2"	2
4	0000047802	Spring, Extension	8
5	0000021468	Driveshaft	2
6	0000020474	Roller, 3/4" Rubber	8
7	0000020433	Bushing, Grooved	16
8	000-09500-AA-H	Washer, Flat, 1/4" (Exit, Wash Only)	2
9	0000048205	Spacer, 1/4" I.D. X 3/8" O.D. (Entrance & Exit, Dev and Fix)	2
10	0000020576	Gear, Drive, 24P, 18T D Bore	8
11	568-007004-1	Washer, Retaining, .640 Dia	8
12	0000021306-K	Worm Gear	2
13	0000021467	Gear, Drive, 24P, 24T	2
14	0000021085	Gear, Idler, 24P, 18T	2
15	0000047701	Ring, Retaining, 5/16" Noryl	4
16	000-09200-AF-H	Washer, #6 Split Lock, S.S.	4
17	000-00706-AM-H	Screw, 6-32 X 3/8" Phil Pan Head	4
18	0000020654	Idler Post	4
19	0000021346	Ring, Retaining, 1/4" Noryl	2
20	0000048204	Spacer, 1/4" I.D. X .084 (Entrance, Wash Only)	1
21	0000021796	Gear, Idler, 54T	1
22	0000021797	Gear, Idler, 60T	1
23	0000021238-1	Roller, 3/4" Dia. Polyurethane (Bottom Roller Group, Wash Rack / Fix Rack [Exit] Only)	4
24	0000021546	Film Guide, Entrance/Exit, (Dev & Wash)	1
24	0000021546	Film Guide, Entrance/Exit (Fix)	2
25	0000021602	Diffuser (Dev Rack Only)	1
26	0000021603-1	Side Plate (Dev & Fix)	2
27	0000021705	Side Plate (Wash Only)	2
28	0000020652	Shaft, Film Guide	2
29	000-05100-AA-H	Nut, Hex, 8-32	18
30	0000020577	Guide, Film	10
31	0000021493-2	Guide, Film	4
32	000-00808-AM-H	Screw, 8-32 X 1/2", Philips Pan Head	19
33	000-00816-BL-H	Screw, 8-32 X 1", Philips Pan Head	4
34	0000021616	Rack Support, Molded	2
35	000-00810-AM-H	Screw, 8-32 X 5/8" Philips Pan Head	2
36	0000021492-R	Handle, Red, Developer Rack	1 Ea
37	0000021492-B	Handle, Blue, Fixer Rack	1 Ea
38	0000021492-BK	Handle, Black, Wash Rack	1 Ea
	801-030761	Screw, Rack Handle	2
39	0000021658	Key, Rack Locater, 2-Hole, Non Drive Side	1 Ea
40	0000020664	Key, Rack Locater, 1-Hole, Drive Side	1 Ea
41	0000020576-1	Gear, Roller, Entrance	1 Ea

Parts

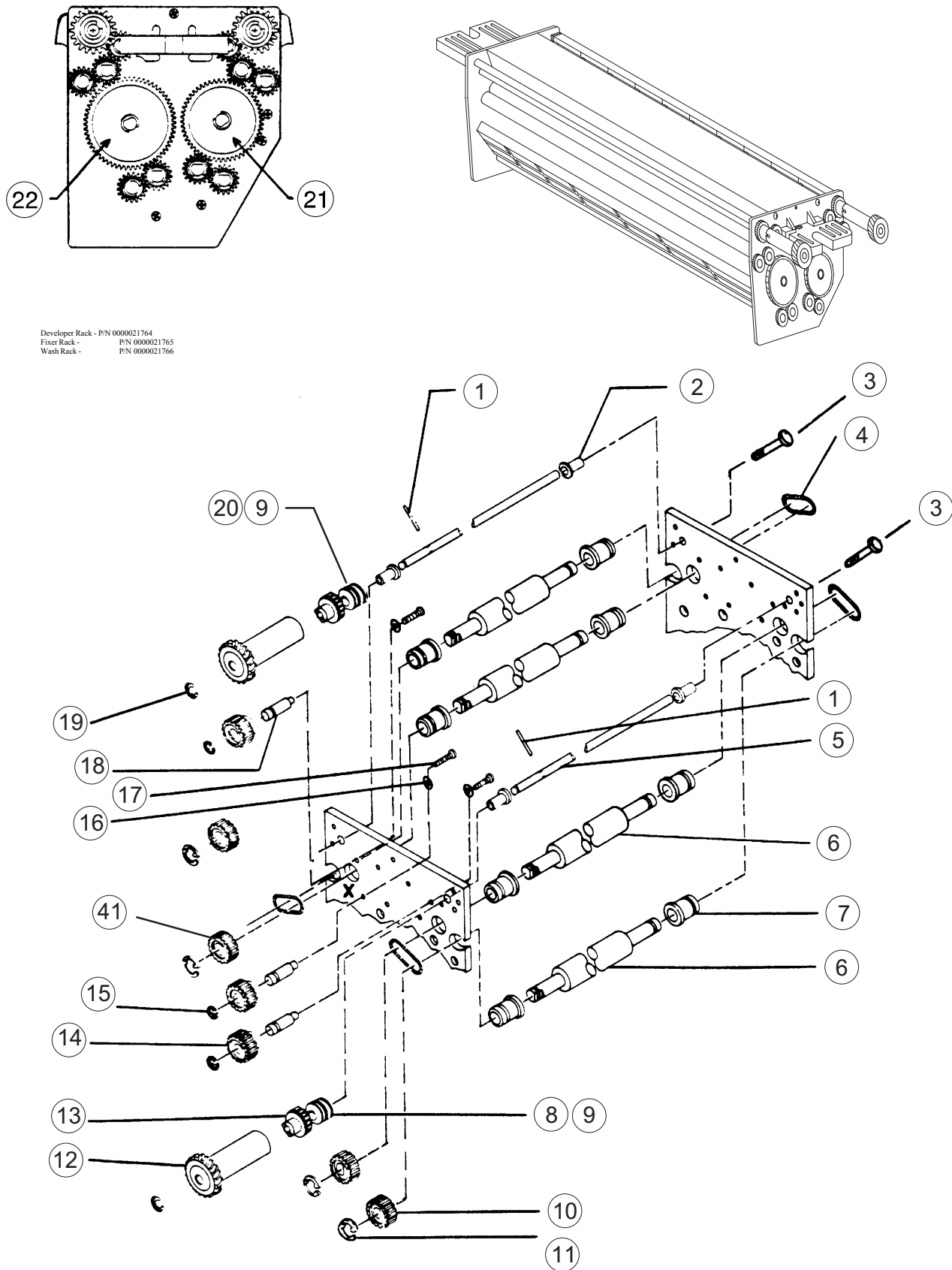
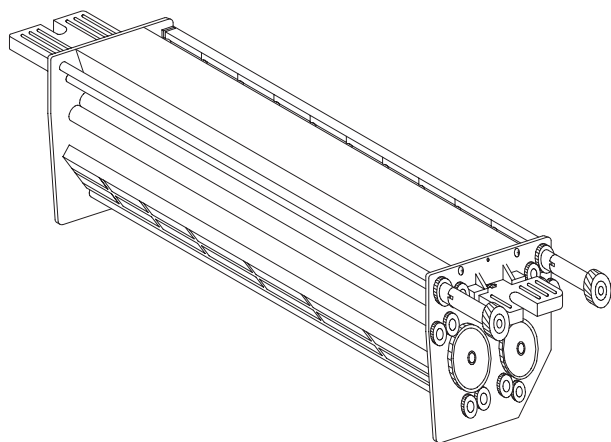


Figure 6-6, Wet Rack Assembly, Top Roller Group



Developer Rack - P/N 0000021764
 Fixer Rack - P/N 0000021765
 Wash Rack - P/N 0000021766

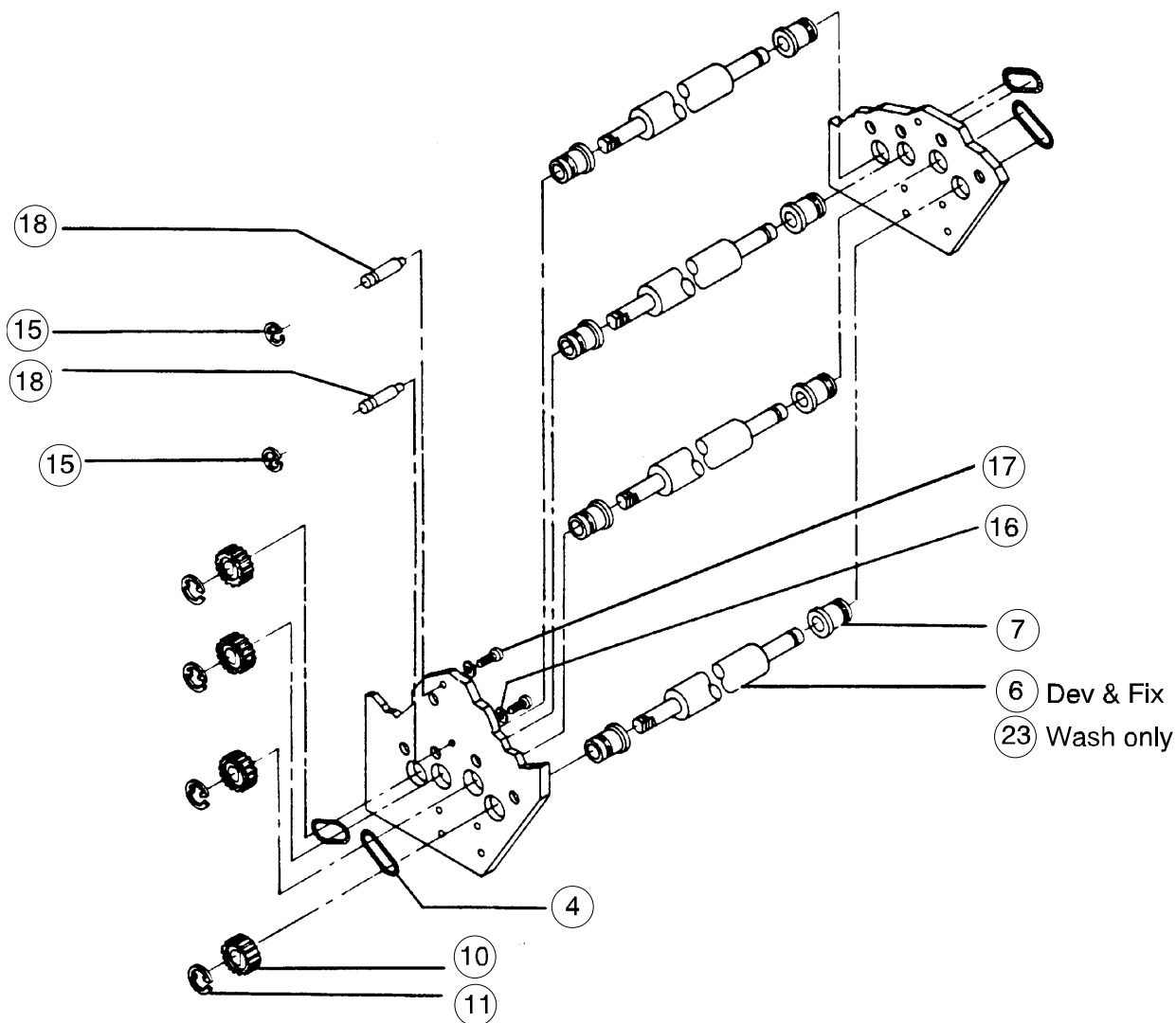


Figure 6-7, Wet Racks, Bottom Roller Group

Parts

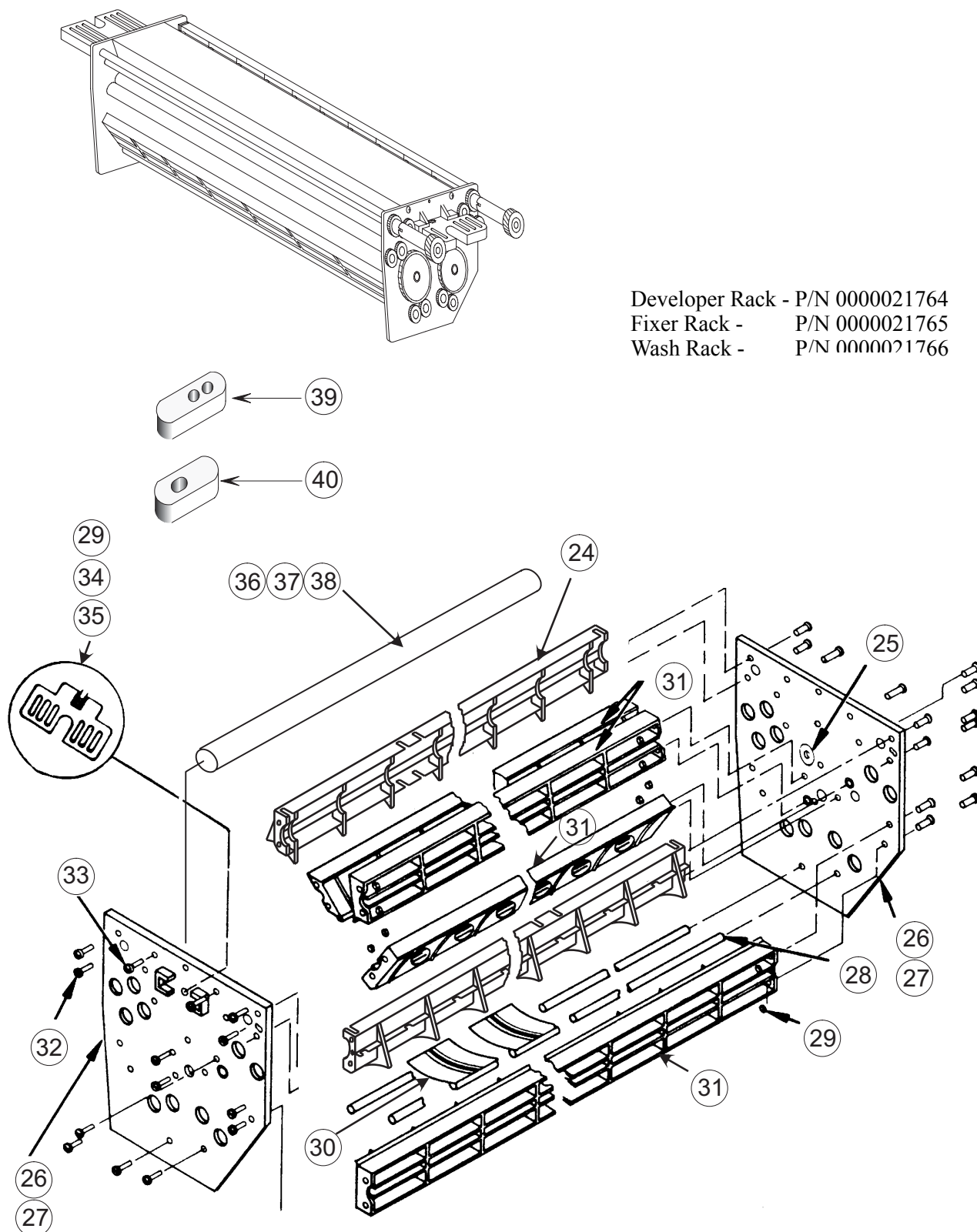


Figure 6-8, Wet Racks, Film Guide Group

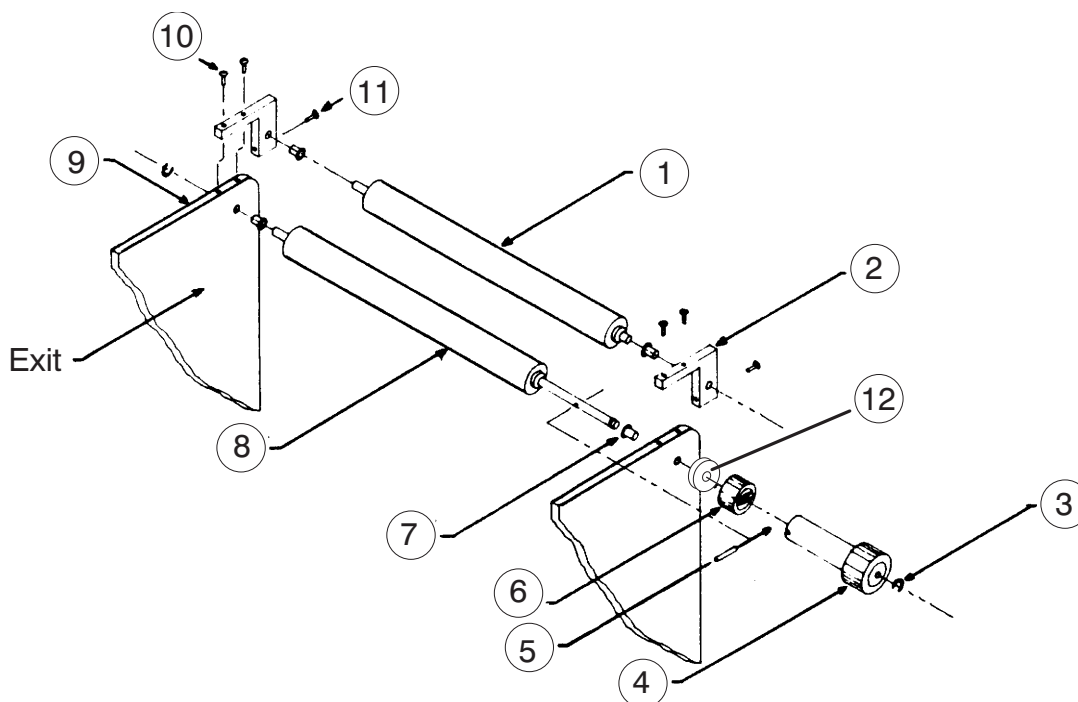


Figure 6-9, Wash Rack, Squeegee Roller Group

Wash Rack Squeegee Roller Group

Item	Part Number	Description	No. Used
1	0000020261-4	Rubber Roller, Driven	1
2	0000021704	Bracket, Squeegee Roller, Reworked	2
3	0000021346	Retaining Ring, 1/4" Noryl	2
4	0000021759	Worm Gear, Reworked	2
5	000-15304-AE-H	Pin, Plain, 3/32" Dia X 5/8" Long	1
6	0000021562	Gear, Dryer Drive	1
7	0000040803	Bushing, Nyliner, 1/4" Dia	4
8	0000020261-5	Roller, Driving, Long Shaft	1
9	0000021705	Side Plate, Modified, Wash Rack	2
10	000-00510-BR-H	Screw, #4 X 5/8" Self-Tap, Phillips	4
11	000-00514-BR-H	Screw, #4 X 7/8" Self-Tap, Phillips	2
12	000-09500-AA-H	Washer, 1/4 Flat, Small O.D.	2

Parts

Dryer Assembly, Front Exit, P/N 0000021767

Item	Part Number	Description	No. Used
1	0000020572	Bushing, Spring Groove, 3/8"	12
2	0000047802	Spring, Extension, Racks	6
3	568-007095	Spacer, Film Guide	4
4	0000021678	Block, Dryer Adjustment	2
5	0000021493-2	Guide, 1-Piece Film, Dryer	1
6	0000021175-1	Lamp Assy, I.R., 14", 275W, 115V	2
	0000021175-2	Lamp Assy, I.R., 230V	2
7	0000021575	Wire, Film Guide	10
8	0000021726	Reflector Assy	2
9	0000021728	Bracket, Air Knife	4
10	0000088981	Terminal Strip	2
11	0000081993	Strip Marker, MS601-0	2
12	575-007028	Cover, Terminal Strip	2
13	0000037800	Thermostat, Dryer, High Limit	1
14	568-004095	Hold Down, Temp Sensor, Dryer	2
15	0000021781	Sensor, Dryer	1
16	0000021734	Bracket, Connector	1
17	0000032676	Harness, Dryer Rack	1
18	0000021690	Air Knife Assy, Rear	1
19	0000021675	Duct, Plenum	1
20	0000037760	Jumper	2
21	0000020260-2	Roller, Rubber	2
22	000-01108-AW-R	Screw, Thumb 1/4-20 X 1/2"	2
23	0000021463	Side Plate	2
24	0000021579	Pivot Stud, Dryer	2
25	0000020417-1	Bearing, Roller, 3/8"	4
26	0000021564	Gear, Driving	2
27	086-000228	Ring (Collar), Hub Tap, 8/32"	2
28	0000021563	Gear, Idler, 24P, 24T	1
29	0000021797	Gear, 24P, 60T	3
30	0000020575	Gear, Idler, 24P, 48T	1
31	0000020654	Stud, Idler	5
32	0000021086-3	Gear, 24P, 24T	6
33	0000021686	Air Knife Assy, Front	1
34	0000021730	Bracket, Blower Mount	1
35	0000021569	115V Dryer Fan Assy (2 Per Machine, 1 Per Dryer)	1
	0000021637	230V Dryer Fan Assy (S/N 8677 and higher)	1
36	0000021771	Vertical Duct	2
37	0000021231	Roller Assy	6
38	0000021679	Coupler Duct, Fan	1
39	0000021493-1	Guide, 1-Piece Film, Dryer	1
40	0000041550-B	Pin, Cotter, 1/16" X 1"	6
41	0000021879	Cover, Blower Motor, Mini-Med	1
43	000-00805-AQ-H	Screw, 8-32 X 5/16", Soc. Set	2
44	0000047701	Clip, Retaining, 5/16" Noryl	5
45	0000048280	Spacer, .200 I.D. X .375 I.D. X 1/4"	4
46	0000021760	Cover, Rear, Dryer, Mini-Med	1

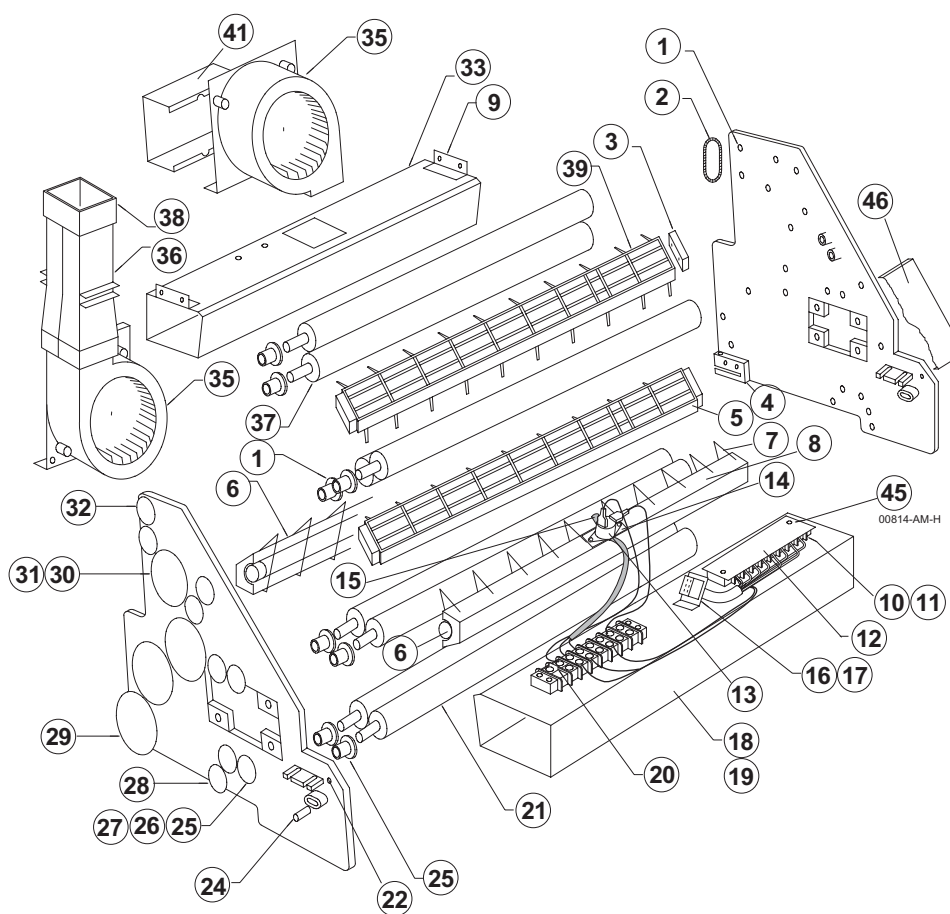


Figure 6-10, Dryer Assembly, Full View

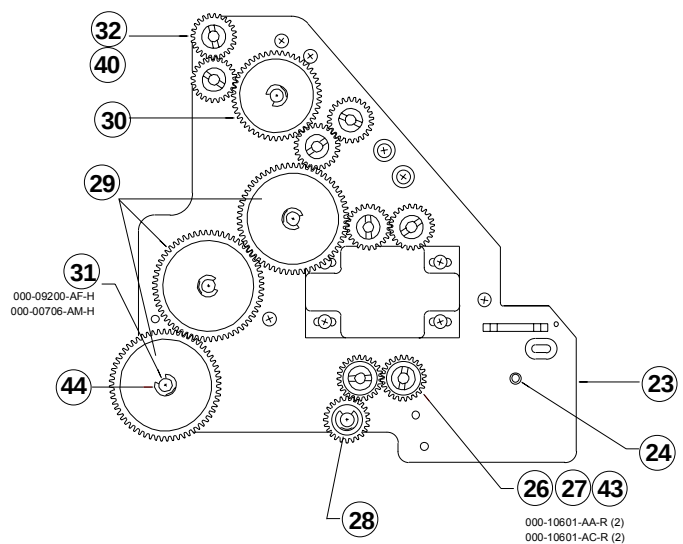


Figure 6-11, Dryer Assembly, Side View

Parts

Dryer Assembly, Rear Exit, P/N 0000021886

Item	Part Number	Description	No. Used
1	0000020572	Bushing, Spring Groove, 3/8"	12
2	0000047802	Spring, Extension, Racks	6
3	568-007095	Spacer, Film Guide	4
4	0000021678	Block, Dryer Adjustment	2
5	0000021493-2	Guide, 1-Piece Film, Dryer	1
6	0000021175-1	Lamp Assy, I.R., 14", 275W, 115V	2
	0000021175-2	Lamp Assy, I.R., 230V	
7	0000021684	Wire, Film Guide	12
8	0000048280	Spacer, .200 I.D. X .375 O.D. X 1/4" L	4
9	0000021728	Bracket, Air Knife	4
10	0000088981	Terminal Strip	2
11	000-00814-AM-H	Screw, 8-32 X 7/8" Philips Pan Head	4
12	575-007028	Cover, Terminal Strip	2
13	0000037800	Thermostat, Dryer, High Limit	1
14	0000021781	Sensor, Dryer	1
15	0000021734	Bracket, Connector	1
16	0000032676	Harness, Dryer Rack	1
17	0000021690	Air Knife Assy, Rear	1
18	0000021675	Duct, Plenum	1
19	0000037760	Jumper	2
20	0000020260-2	Roller, Rubber	2
21	0000021018	Gear, Idler, 24P, 36T	1
22	0000021887	Side Plate, Rear Exit	2
23	0000021579	Pivot Stud, Dryer	2
24	0000020417-1	Bearing, Roller, 3/8"	4
25	0000021564	Gear, Driving	2
26	086-000228	Ring (Collar), Hub Tap, 8/32"	2
27	0000021563	Gear, Idler, 24P, 24T	1
28	0000021365	Gear, 24P, 60T	3
29	0000020575	Gear, Idler, 24P, 48T	1
30	0000020654	Stud, Idler	5
31	0000021086-3	Gear, 24P, 24T	6
32	0000021686	Air Knife Assy, Front	1
33	0000047701	Clip, Retaining, 5/16", Noryl	5
34	0000021569	Dryer Fan Assy (2 Per Machine, 1 Per Dryer)	1
	0000021637	Dryer Fan Assy (S/N 8677 and higher)	
35	000-09200-AF-H	Washer, #6 Split Lock	
36	000-00706-AM-H	Screw, 6-32 X 3/8" Philips Pan Head	4
37	0000021231-1	Roller Assy	6
39	0000021493-1	Guide, 1-Piece Film, Dryer	1
40	0000041550-B	Pin, Cotter, 1/16" X 1"	6
43	000-00805-AQ-H	Screw, 8-32 X 5/16", Soc. Set	2

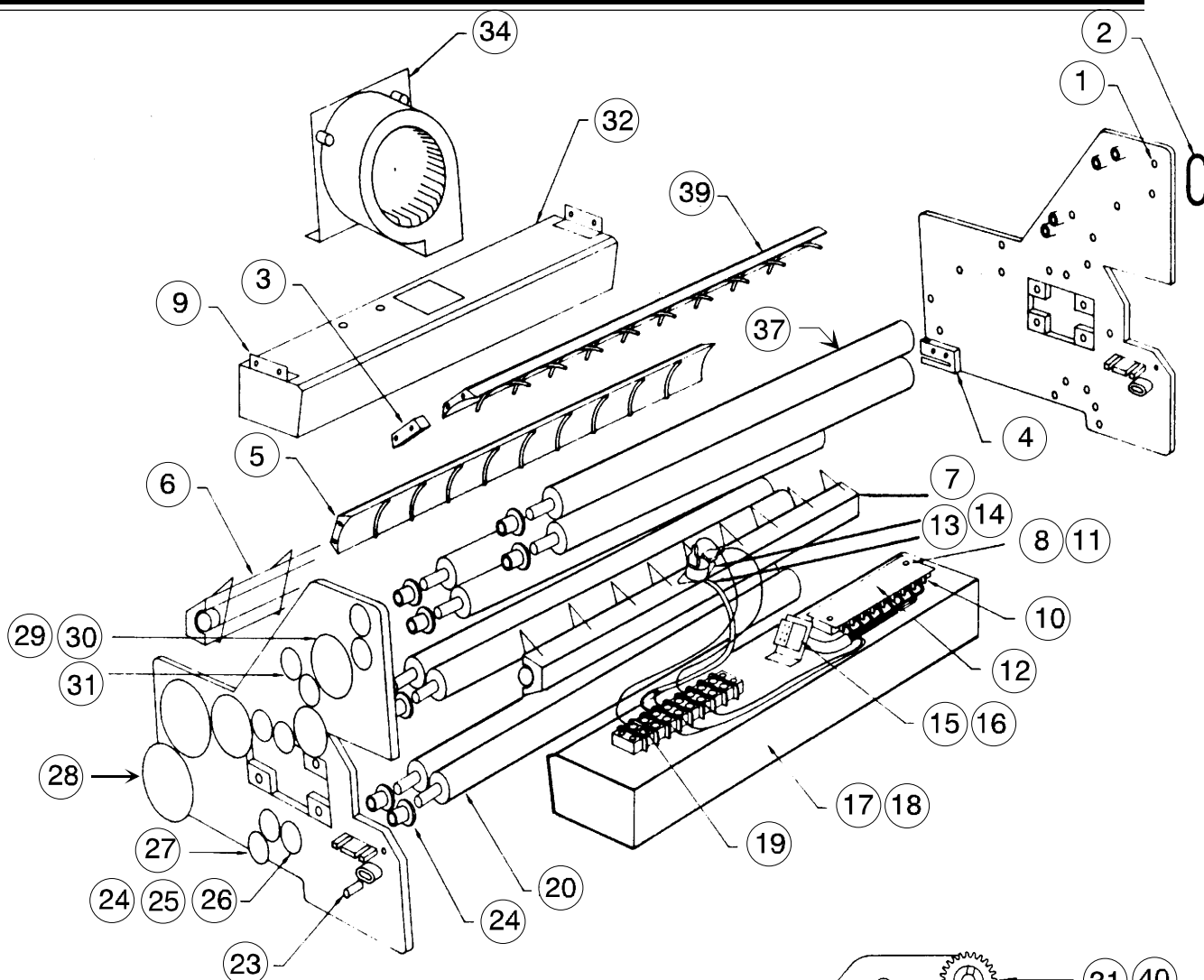


Figure 6-12, Dryer Assembly, Rear Exit, Full View

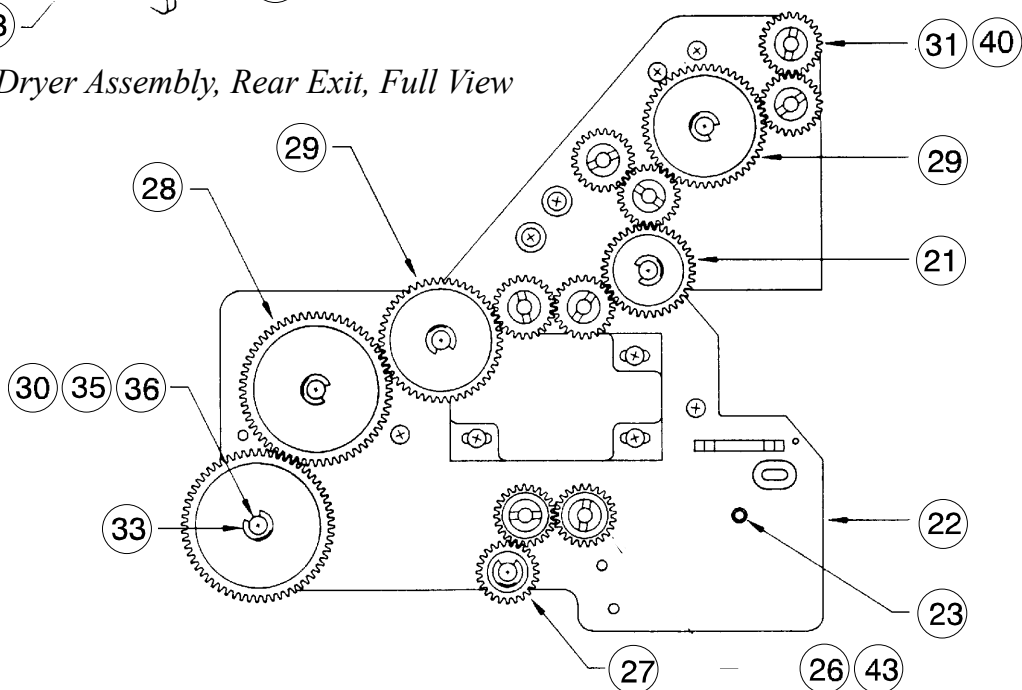


Figure 6-13, Dryer Assembly, Rear Exit, Side View

Parts

Plumbing Schematic, (Figure 6-14)

Item	Part Number	Description	No. Used
1	0000035316	P.C.B Assy, Main Harness	1
2	0000021483	Motor, Main Drive, (115VAC/230VAC-60Hz)	1
3	0000021507	Motor, Main Drive, (230VAC/50Hz)	1
4	0000021145	Pump, Recirculation, (115VAC)	2
5	0000021101	Pump, Recirculation, (230VAC)	2
6	0000020995	Pump, Replenisher, (115VAC)	2
7	0000020995-1	Pump, Replenisher, (230VAC)	2
8	0000021436	Tee Fitting, Rubber	2
9	0000021904	Clamp, SNP 22	2
10	0000021569	Fan Assy, Lower, (115VAC)	1
11	0000021637	Fan Assy, Lower, (230VAC)	1
12	0000021903	Nipple, Heat Exchanger	2
13	0000041405	Clamp, Hose, Worm Gear	12
14	0000046251-C	Elbow, 1/2" Barb X 1/2" Barb	3
15	800-070391	Clamp, SNP 28	2
16	0000049008	Valve, Solenoid, 115VAC	1
17	0000049013	Valve, Solenoid, 230VAC	1
18	0000021880	Jacket, Heat Exchanger	1
19	0000021848-1	Heater, 500W, 115VAC	1
20	0000021848-2	Heater, 550W, 230VAC	1
21	0000021869	Sensor Assy, Overtemp Safety	1
22	0000021851	Bracket, Heater Mounting	1
23	0000087220	Valve, Drain, Specialty FN	3
24	0000046243-B	Elbow, 90Deg, 1/4 FPT X 1/4 FPT	3
25	0000046191-E	Nipple, 1/4 MPT X 3" PVC	3
26	0000046303-C	Spring, Replenisher Pump Mount	8
27	0000021051	Hanger, Replenisher Pump	4
28	0000021701	Clamp, Drain Panel	1
29	0000021700	Drain Panel	1
30	0000041449	Clamp, SNP 12 (Not Shown)	11
31	0000041450	Clamp, SNP 14 (Not Shown)	6

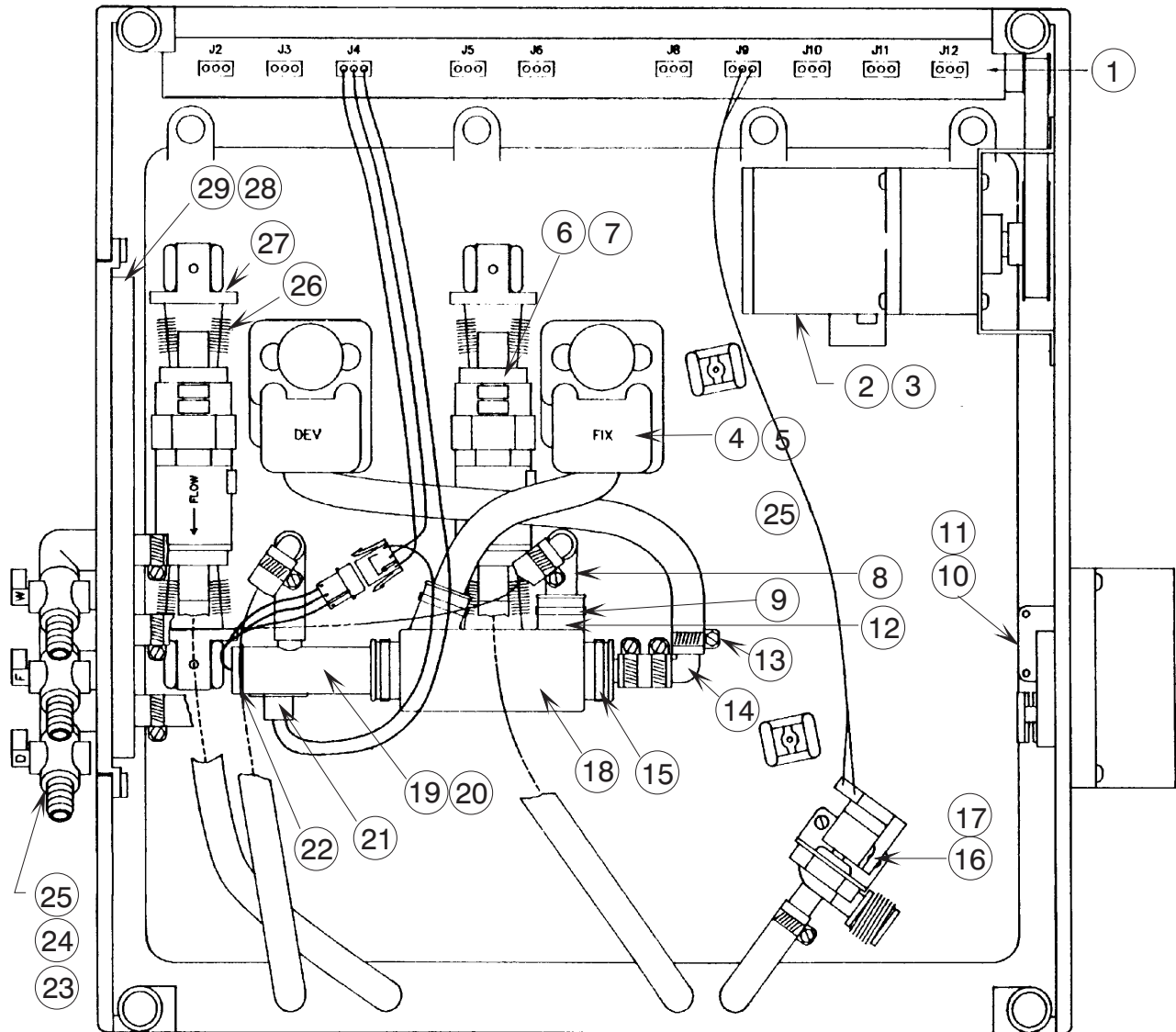
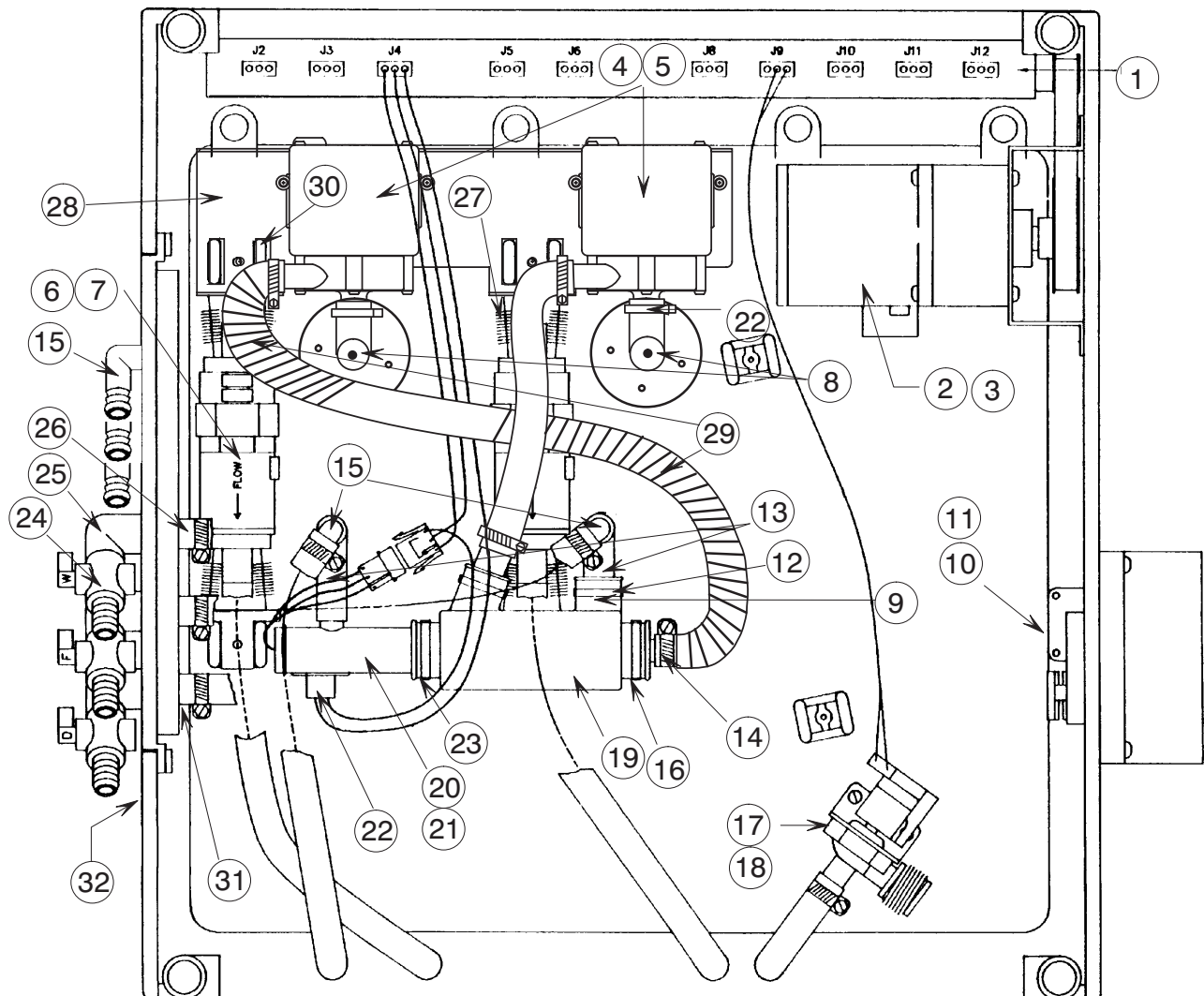


Figure 6-14, Plumbing Schematic
Machines Sr/Nr 8723 and Lower

Parts

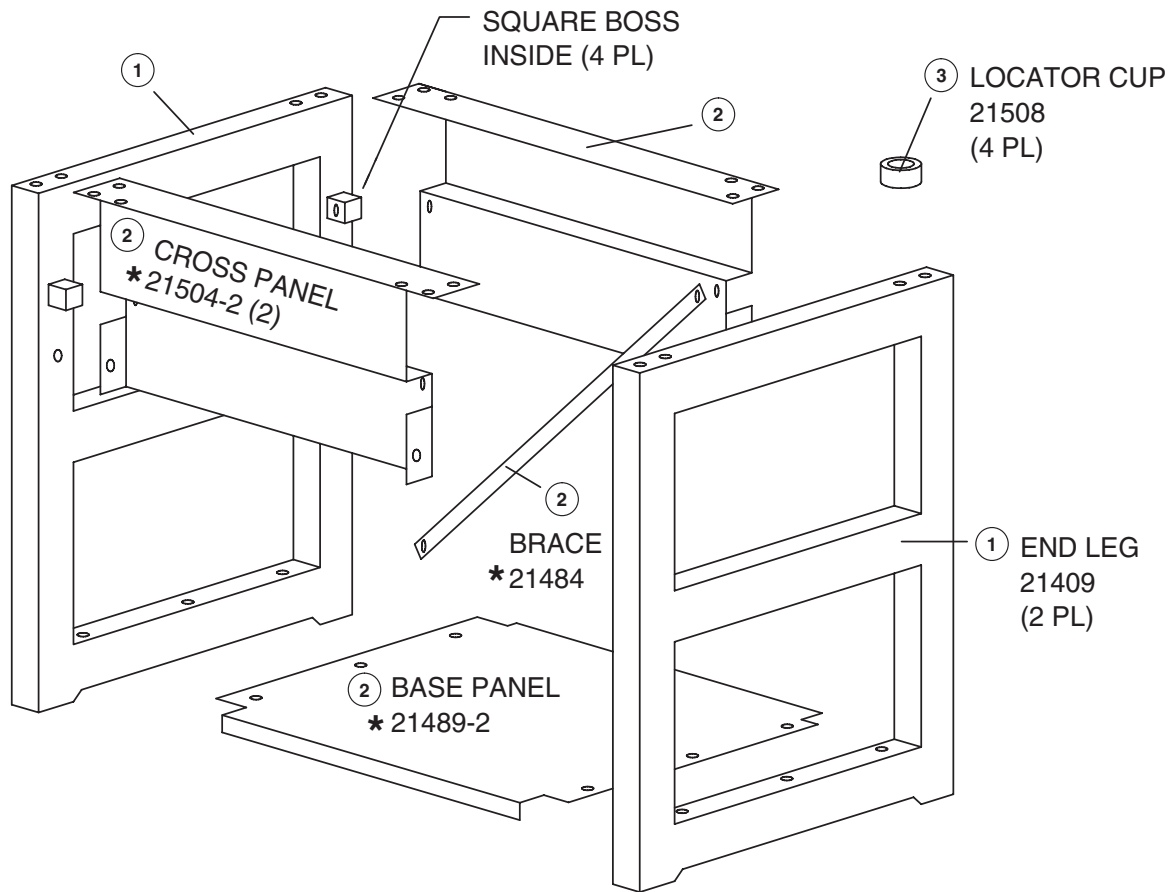
Plumbing Schematic, (Figure 6-15)

Item	Part Number	Description	No. Used
1	0000035316	P.C.B Assy, Main Harness	1
2	0000021483	Motor, Main Drive, (115VAC/230VAC-60Hz)	1
3	0000021507	Motor, Main Drive, (230VAC/50Hz)	1
4	0000022100	Pump, Recirculation, (115VAC)	2
5	0000022101	Pump, Recirculation, (230VAC)	2
6	0000020995	Pump, Replenisher, (115VAC)	2
7	0000020995-1	Pump, Replenisher, (230VAC)	2
8	0000021436-2	Elbow, Rubber	2
9	0000021904	Clamp, SNP 22	2
10	0000021569	Fan Assy, Lower, (115VAC)	1
11	0000021637	Fan Assy, Lower, (230VAC)	1
12	0000021903	Nipple, Heat Exchanger	2
13	0000021436	Tee Fitting, Rubber	2
14	0000041406	Clamp, Hose, Worm Gear	15
15	0000046251-C	Elbow, 1/2" Barb X 1/2" Barb	5
16	800-070391	Clamp, SNP 28	2
17	0000049008	Valve, Solenoid, (115VAC)	1
18	0000049013	Valve, Solenoid, (230VAC)	1
19	0000021880	Jacket, Heat Exchanger	1
20	0000021848-1	Heater, 500W, 115V	1
21	0000021848-2	Heater, 550W, 230V	1
22	0000021869	Sensor Assy, Overtemp Safety	1
23	0000021851	Bracket, Heater Mounting	1
24	0000087220	Valve, Drain, Specialty FN	3
25	0000046243-B	Elbow, 90Deg, 1/4 FPT X 1/4 FPT	3
26	0000046191-E	Nipple, 1/4 MPT X 3" PVC	3
27	0000046303-C	Spring, Replenisher Pump Mount	8
28	0000041114	Bracket, Pump Mounting	1
29	0000084771	Spring	2
30	0000021051	Hanger, Replenisher Pump	4
31	0000021701	Clamp, Drain Panel	1
32	0000021700	Drain Panel	1
33	0000041449	Clamp, SNP 12 (Not Shown)	13
34	0000041450	Clamp, SNP 14 (Not Shown)	8
35	0000041405	Clamp, Hose, Worm Gear (Not Shown)	6



*Figure 6-15, Plumbing Schematic
Machine Sr/Nr 8724 and higher*

Support Stand Assembly - P/N 9995100004



*** Part of larger assembly P/N 799-001083-1BK**

Figure 7-1, Base Stand Exploded View

Item	Part Number	Description	No. Used
1	0000021409	End Legs, Black	2
2	799-001083-1BK	Base Stand Parts Kit - Includes:	1
N/A	0000021489-2	Base Panel (Not Available Separately)	1
N/A	0000021504-2	Cross Panel (Not Available Separately)	2
N/A	0000021484	Cross Brace (Not Available Separately)	1
3	0000021508	Processor Foot Cups	4
4	000-01108-AM-H	Screw, 1/4-20 X 1/2" Long P.P.H. (Not Shown)	25
5	000-05400-AA-H	1/4-20 Hex Nuts	2